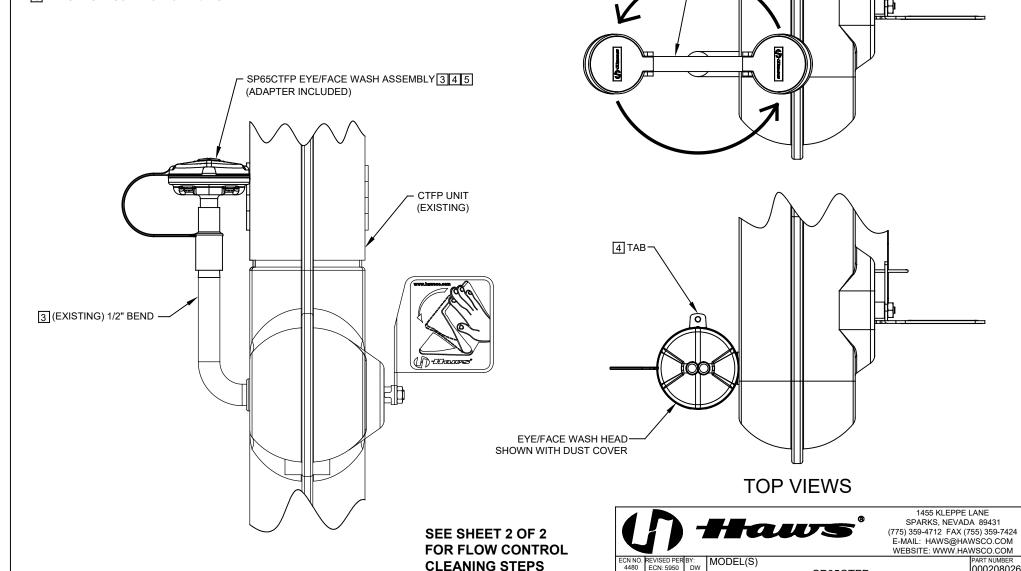
- 3 THREAD SP65CTFP ADAPTER ONTO 1/2" BEND. PLACE DUST COVER LOOP OVER SP65CTFP ADAPTER.
- 4 THREAD EYE/FACE WASH HEAD ONTO ADAPTER. ORIENT TAB TOWARDS THE BACK (AWAY FROM USER). DO NOT OVER-TIGHTEN.
- 5 PLACE DUST COVER ONTO EYE/FACE WASH HEAD.



-EXISTING EYE OR EYE/FACE WASH ASSEMBLY 2

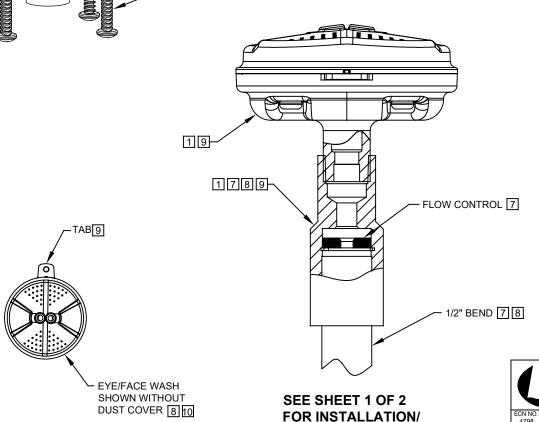
SP65CTFP AXION EYE/FACE WASH 0002080264

16061A00 3

1

## **AXION HEAD & FLOW CONTROL CLEANING STEPS:**

- 1 UNSCREW EYE/FACE WASH ASSEMBLY FROM ADAPTER.
- 2 REMOVE SCREWS (QTY. 4) FROM SP65CTFP EYE/FACE WASH ASSEMBLY. REMOVE EYE/FACE WASH HEAD AND BUFFER (INSERT).
- 3 CHECK FOR ANY DEBRIS, SEDIMENT OR MINERAL DEPOSITS BLOCKING ORIFICES ON HEAD OR BUFFER AND THOROUGHLY REMOVE ALL OBSTRUCTIONS.
- 4 INSERT BUFFER (INSERT) INTO EYE/FACE WASH HEAD NOTING ORIENTATION OF POST IN RELATIONSHIP TO ALIGNMENT GROOVE AS SHOWN ON **DETAIL A**.
- 5 REASSEMBLE EYE/FACE WASH HEAD, MAKING SURE THAT ALIGNMENT GROOVE ON EYE/FACE WASH HEAD LINES UP WITH ALIGNMENT TAB ON BASE.
- 6 REINSTALL SCREWS (QTY. 4) INTO THE EYE/FACE WASH ASSEMBLY. TIGHTEN SNUG TO ENSURE A WATERTIGHT SEAL. DO NOT OVER-TIGHTEN. TORQUE SPEC: 4 IN. LBS MAX.
- 7 UNSCREW ADAPTER FROM 1/2" BEND TO GAIN ACCESS TO FLOW CONTROL FROM EITHER END OF ADAPTER TO REMOVE ANY DEBRIS LODGED IN ORIFICES.
- 8 REASSEMBLE ADAPTER ONTO 1/2" BEND. PLACE DUST COVER LOOP (NOT SHOWN) OVER ADAPTER.
- REASSEMBLE SP65CTFP EYE/FACE WASH ASSEMBLY ONTO ADAPTER.
   ORIENT TAB TOWARDS THE BACK (AWAY FROM USER). DO NOT OVER-TIGHTEN.
- 10 PLACE DUST COVER (NOT SHOWN) ONTO EYE/FACE WASH.



EYE/FACE WASH HEAD HAS 2 LARGE OPENINGS [2] (FOR EYES) AND MULTIPLE SMALLER OPENINGS [3]

ALIGNMENT GROOVE 5

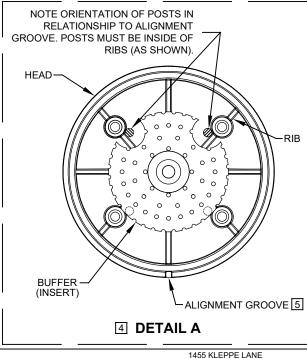
BUFFER (INSERT) 234

BASE 5

ALIGNMENT TAB 5

4X SCREW 2 6

(FOR FACEWASH)



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AFRANN: DATE: CHKD: 4. MERRITT | 04(22/13)

Haws

E/FACE WASH 0002080264
| DRAWING NO. 16061A00 |

**RETROFIT STEPS**