$\mathsf{model}\,VRK5874HF$



Valve Repair Kit



FEATURES & BENEFITS

OPTIONS

For more information, visit <u>www.hawsco.com</u>or call (888) 640-4297.

SPECIFICATIONS

Model VRK5874HF is a valve repair kit for the Haws 1920 model series and the 3690. Includes wave washer, high flow cartridge regulator and 60 mesh strainer.

Cartridge valve is sensitive to freezing conditions. Remove cartridge from unit in freeze situations.

APPLICATIONS

		<u>7 70</u>	<u>3E 2</u>)Aq							
** OVERTIGHTENING WILL PRE-ACTUATE VALVE AND CAUSE WEEPAGE, WHILE NOT ENOUGH 4500 Milling 4500 Milling 4500 Milling 1000 Milling	ILLUSTRATION ABOVE). 10) TIGHTEN PUSH BUTTON ASSEMBLY USING UNIVERSAL SPANNER WRENCH PROVIDED WITH MODEL 5874PBF.	B UNTHREAD RING NUT FORWARD UNTIL IT STOPS FLUSH WITH PUSH BUTTON ASSEMBLY. 9 PUSH VALVE BACK TOWARD THE INSIDE OF BRACKET AND TIGHTEN LOCKNUT (SEE	**7) THREAD FLANGED PUSH BUTTON ASSEMBLY ON VALVE UNTIL WAVE WASHER MAKES SLIGHT CONTACT WITH STEM OF CARTRIDGE. CAUTION: DO NOT HAND-TIGHTEN.	6 APPLY ONE (1) DOT OF LOCTITE 222MS, ON THE FEMALE THREADS OF BUTTON ASSEMBLY LEAVING THE FIRST AND LAST THREADS FREE. (FIGURE 1). CAUTION: EXCESS LOCTITE CAN CAUSE THREADS TO LOCK VERY TIGHTLY, MAKING REPAIRS DIFFICULT.	5 PLACE WAVE WASHER INSIDE OF FLANGED PUSH BUTTON ASSEMBLY (MUST ALWAYS BE IN PLACE).	 3) INSERT VALVE INTO BRACKET FROM INSIDE AND PUSH FORWARD ABOUT 1". 4 THREAD LARGE RING NUT ONTO VALVE BODY, APPROXIMATELY 1" INTO VALVE. 	2) VERIFY THAT LOCK NUT, FIBER, AND RUBBER WASHERS ARE POSITIONED SLIGHTLY PAST MIDWAY OF THREADS ON NEW VALVE BODY.	1) FOLLOW INSTRUCTIONS CAREFULLY ON O&M MANUAL (PAGE 2 OF 7) WHEN REMOVING OLD VALVE. NOTE: SEE PARTS BREAKDOWN (PAGE 4 OF 7) FOR ADDITIONAL NOTES.	INSTALLATION/REPLACEMENT INSTRUCTIONS FOR 5874PBF	**** MODEL VRK5874 & VRK5874HF- VALVE REPAIR KITS INCLUDE THESE ITEMS (SEE SHEET 3 OF 3 FOR REPLACEMENT INSTRUCTIONS)	FONT ADJUST FORM A DECENT OF FOUNTAIN FORM A DUST FORM
Date: Date: <th< td=""><td>(TT5) 359-4712 FAX (TT5) 359-4712 FAX (TT5) 359-4712 FAX (TT5) 359-4712 FAX (TT5) 359-7424 E-MAIL: HAWS@HAWSCO.COM WEBSITE: WWW.HAWSCO.COM</td><td></td><td>BE SURE TO REMOVE ANY EXISTING FLOW CONTROL DEVICES. (MAY BE PRESENT IN FITTING OR SPUD).</td><td>NOTE! THIS VALVE IS PRESSURE COMPENSATING.</td><td></td><td></td><td>FIGURE 1</td><td>* THIS ALSO APPLIES TO PBA6/PBA6C</td><td>(WHERE SHOWN)</td><td>* 6 APPLY 1 DOT OF</td><td>ASSEMBLED 5874PBF (FLUSH MOUNT APPLICATION ONLY) SEE SHEET 2 OF 3 FOR 5874PB RECESSED MOUNT INSTRUCTIONS.</td></th<>	(TT5) 359-4712 FAX (TT5) 359-4712 FAX (TT5) 359-4712 FAX (TT5) 359-4712 FAX (TT5) 359-7424 E-MAIL: HAWS@HAWSCO.COM WEBSITE: WWW.HAWSCO.COM		BE SURE TO REMOVE ANY EXISTING FLOW CONTROL DEVICES. (MAY BE PRESENT IN FITTING OR SPUD).	NOTE! THIS VALVE IS PRESSURE COMPENSATING.			FIGURE 1	* THIS ALSO APPLIES TO PBA6/PBA6C	(WHERE SHOWN)	* 6 APPLY 1 DOT OF	ASSEMBLED 5874PBF (FLUSH MOUNT APPLICATION ONLY) SEE SHEET 2 OF 3 FOR 5874PB RECESSED MOUNT INSTRUCTIONS.

©2023 Haws Corporation - All Rights Reserved. HAWS[®] and other trademarks used in these materials are the exclusive property of Haws Corporation.

2 JO 9	PAGE 6		i
 8 UNTHREAD RING NUT FORWARD UNTIL IT STOPS FLUSH WITH PUSH BUTTON ASSEMBLY. 9 PUSH VALVE BACK TOWARD THE INSIDE OF BRACKET AND TIGHTEN LOCKNUT (SEE ILLUSTRATION ABOVE). 10) TIGHTEN PUSH BUTTON ASSEMBLY USING UNIVERSAL SPANNER WRENCH PROVIDED WITH MODEL 5874PB. ** OVERTIGHTENING WILL PRE-ACTUATE VALVE AND CAUSE WEEPAGE, WHILE NOT ENOUGH CONTACT BETWEEN WAVE WASHER AND STEM CAN CAUSE A LOW FLOW CONDITION. 	 NOTE: IF REPLACING A 5871 OR 5872 SERIES VALVE, YOU MAY HAVE TO CONTACT HAWS TECHNICAL SUPPORT. 5 PLACE WAVE WASHER INSIDE OF PUSH BUTTON ASSEMBLY (MUST ALWAYS BE IN PLACE). 6 APPLY ONE (1) DOT OF LOCTITE 222MS, ON THE FEMALE THREADS OF BUTTON ASSEMBLY LEAVING THE FIRST AND LAST THREADS FREE. (FIGURE 1). CAUTION: EXCESS LOCTITE CAN CAUSE THREADS TO LOCK VERY TIGHTLY, MAKING REPAIRS DIFFICULT. **7) THREAD PUSH BUTTON ASSEMBLY ON VALVE UNTIL WAVE WASHER MAKES SLIGHT CONTACT WITH STEM OF CARTRIDGE. CAUTION: DO NOT HAND-TIGHTEN. 	 INSTALLATION/REPLACEMENT INSTRUCTIONS FOR 5874PB FOLLOW INSTRUCTIONS CAREFULLY ON 0&M MANUAL (PAGE 2 OF 7) WHEN REMOVING OLD VALVE. NOTE: SEE PARTS BREAKDOWN (PAGE 4 OF 7) FOR ADDITIONAL NOTES. VERIFY THAT LOCK NUT, FIBER WASHER, AND RUBBER WASHERS ARE POSITIONED TOWARD BOTTOM END OF THREADS ON NEW VALVE BODY. INSERT VALVE INTO BRACKET FROM INSIDE, AND PUSH ALL THE WAY FORWARD (SEE ILLUSTRATION ABOVE). THREAD RING NUT ONTO VALVE BODY, AS FAR IN AS POSSIBLE, TOWARD FRONT OF FOUNTAIN. 	THE DECLATION SAME BRADE TO CAMPLE THOSE WITHOUT NOTE:
Image: Non-Revised Fer Bit: MODEL(S) MODEL(S) Particular Part Number 0002077650.D Part Number 00002077650.D Part Number 0002077650.D	NOTE! THIS VALVE IS PRESSURE COMPENSATING. BE SURE TO REMOVE ANY EXISTING FLOW CONTROL DEVICES. (MAY BE PRESENT IN FITTING OR SPUD).	* B APPLY 1 DOT OF LOCTITE 222MS (WHERE SHOWN) * THIS ALSO APPLIES TO PBA7/PBA7C FIGURE 1	ASSEMBLED 5874PB (RECESSED MOUNT APPLICATION SHOWN) SEET 1 OF 3 FOR FLUSH MOUNT INSTRUCTIONS.

©2023 Haws Corporation - All Rights Reserved. HAWS[®] and other trademarks used in these materials are the exclusive property of Haws Corporation.

	AGE 7 OF 7	Р								
 8) TIGHTEN EXISTING PUSH BUTTON ASSEMBLY USING UNIVERSAL SPANNER WRENCH (PN 0006983506 NOT SUPPLIED WITH VRK5874 AND VRK5874HF KITS). ** OVERTIGHTENING WILL PRE-ACTUATE VALVE AND CAUSE WEEPAGE, WHILE NOT ENOUGH CONTACT BETWEEN WAVE WASHER AND STEM CAN CAUSE A LOW FLOW CONDITION. ©2023 Haws Corporation - All Rights Reserved HAW/S[®] and other trademarks used in thes 	 6 APPLY ONE (1) DOT OF LOCTITE 222MS, ON THE FEMALE THREADS OF EXISTING BUTTON ASSEMBLY LEAVING THE FIRST AND LAST THREADS FREE. (SEE FIGURE 1). CAUTION: EXCESS LOCTITE CAN CAUSE THREADS TO LOCK VERY TIGHTLY, MAKING REPAIRS DIFFICULT. ** 7) THREAD EXISTING PUSH BUTTON ASSEMBLY ON VALVE UNTIL WAVE WASHER MAKES SLIGHT SLIGHT CONTACT WITH STEM OF CARTRIDGE. CAUTION: DO NOT HAND-TIGHTEN. 	- THREAD RETAINING NUT UNTIL IT CONTACTS THE CARTRIDGE, THEN TIGHTEN 1-1/4 TURN FARTHER, CHECK FOR LEAKS. - (CAUTION: WHEN REPLACING CARTRIDGE W/GASKET ASSEMBLY, DAMAGE CAN OCCUR IF NOT PROPERLY RE-INSTALLED). 5 PLACE WAVE WASHER (EXISTING OR NEW) INSIDE OF PUSH BUTTON ASSEMBLY (MUST ALWAYS BE IN PLACE).	 4 WHEN INSERTING NEW CARTRIDGE ASSEMBLY WITH GASKET SCREEN, FOLLOW THESE IMPORTANT STEPS: - MAKE SURE THERE IS NO DEBRIS IN THE VALVE BODY BEFORE INSERTING THE CARTRIDGE ASSEMBLY INTO THE VALVE BODY. - ALIGN STRAINER WITH LARGE HOLE IN THE VALVE BODY AND ENSURE THE OUTLET PORT ON CARTRIDGE IS ALSO PROPERLY ALIGNED WITH SMALLER OPENING IN VALVE BODY BY TURNING SLIGHTLY INTO PLACE. - CONFIRM CARTRIDGE HAS BOTTOMED OUT PROPERLY BEFORE INSTALLING RETAINING NUT. 	3) PULL EXISTING CARTRIDGE ASSEMBLY WITH GASKET SCREEN OUT.	2) REMOVE FRONT PUSH BUTTON (WITH WAVE WASHER INSIDE) AND RETAINING NUT WITH THE UNIVERSAL SPANNER WRENCH (PN 0006983506 - NOT SUPPLIED WITH VRK5874 AND VRK5874HF KITS).	1) FOLLOW INSTRUCTIONS CAREFULLY ON O&M MANUAL (PAGE 2 OF 7) WHEN REMOVING VALVE. NOTE: SEE PARTS BREAKDOWN (PAGE 4 OF 7) FOR ADDITIONAL NOTES.	REPLACEMENT INSTRUCTIONS FOR VRK5874/VRK5874HF	FIGURE 1	6 APPLY 1 DOT OF LOCTITE 222MS (WHERE SHOWN) ON EXISTING PUSH BUTTON (NOT SUPPLIED WITH VRK5874/HF KITS)	THIS DOCUMENT IS TRUE AND CORRECT AT TIME OF PUBLICATION. CONTINUED PRODUCT IMPROVEMENTS MAKE SPECIFICATIONS AND MEASUREMENTS SUBJECT TO CHANGE WITHOUT NOTICE.
In these materials are the exclusive property of Haws Corporation In these materials are the exclusive property of Haws Corporation	CONTROL DEVICES. (MAY BE PRESEN	NOTE! THIS VALVE IS PRESSURE COMPENSATING. BE SUBE TO REMOVE ANY EXISTING FLOW	*** MODEL VRK5874 & VRK5874HF- VALVE REPAIR KITS INCLUDE THESE ITEMS	WAVE WASHER *** 5		4 DO NOT REMOVE BLACK GASKET WHICH COMES WITH CARTRIDGE.		4 CARINIDGE 4	4 *** GASKET WISCREEN	