



model **HC116**

Compressor Start Relay-Water Cooler and Chiller

## FEATURES & BENEFITS

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## OPTIONS

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For more information, visit [www.hawSCO.com](http://www.hawSCO.com) or call (888) 640-4297.



## SPECIFICATIONS

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The Haws model HC116 is a compressor start relay for the 1200 series water cooler chiller compartment.

## APPLICATIONS

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## INSTALLATION, OPERATION & MAINTENANCE INSTRUCTIONS

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### MODEL HC116 OR HC212– COMPRESSOR START RELAY

#### SAFETY & OPERATION PRECAUTIONS

- A. Power to this unit must be safely shut off prior to beginning work.
- B. Installing this part requires access to the front side of the unit. If necessary, water lines should be disconnected from the unit in order to gain access. Be sure that the supply valves are shut off and a towel or bucket is used to catch any residual water remaining in the lines.
- C. Care should be taken not to puncture refrigeration system lines. Some lines contain gas under high pressure.
- D. Model HC116 is for HCR8 (115V). Model HC212 is for HCR8.50 (220V).

**SHOULD YOU EXPERIENCE DIFFICULTY WITH THE INSTALLATION OF THIS MODEL PLEASE CALL:**

**TECHNICAL SUPPORT: 1-800-766-5612**

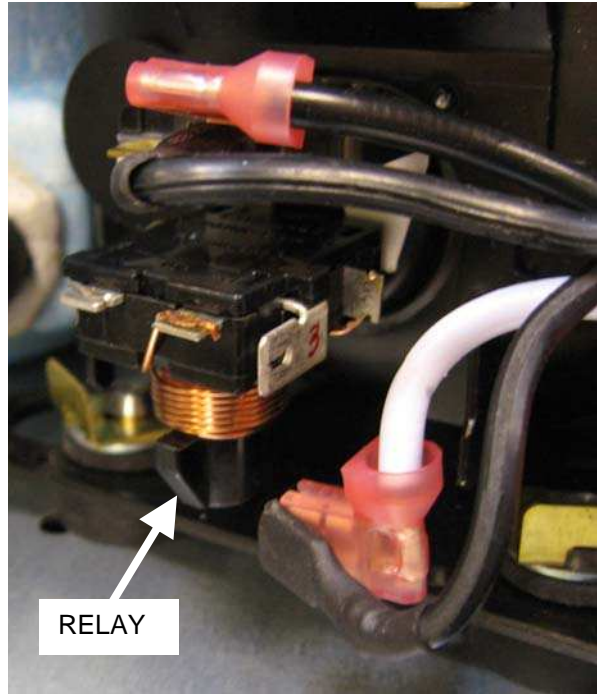
**FOR CUSTOMER SERVICE: 1-888-640-4297**

#### INSTALLATION

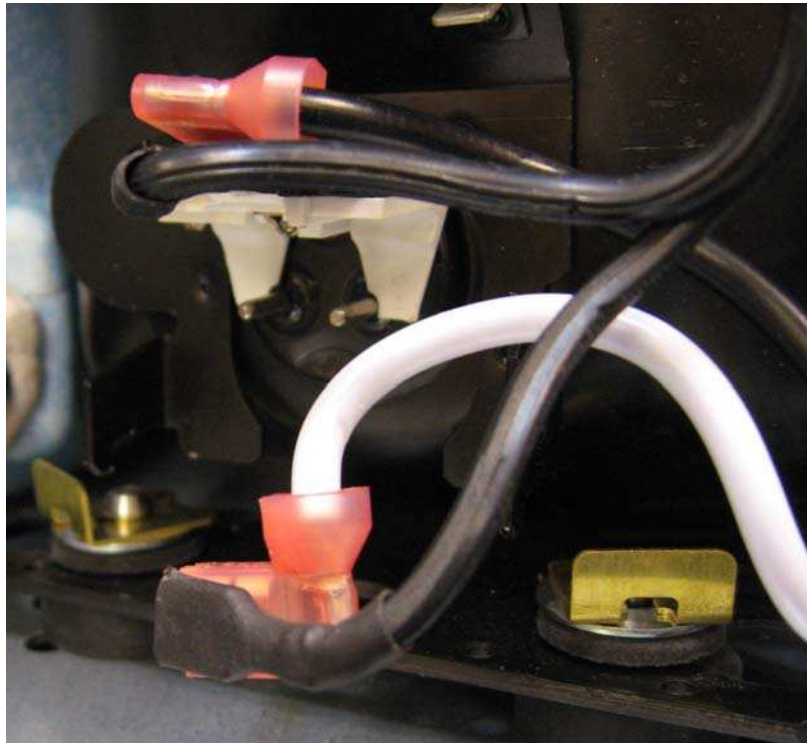
- STEP 1:** Remove the front panel from the unit by removing the quantity 9 corresponding screws.
- STEP 2:** Remove the plastic electrical cover from the compressor by inserting a flathead screwdriver into the slot on the top face and pushing down on the handle (See Figure 1). The wires can then be slid out of the slot in the right hand side and the cover can be removed by pulling towards the front of the unit.
- STEP 3:** Disconnect the wires from the existing compressor relay by pulling on the wire terminal connected to it. (See Figure 2). Take note of the wire locations.
- STEP 4:** Remove the compressor relay (the component with the copper coil) by pulling it away from the compressor. (See Figure 3).
- STEP 5:** Reassemble (using the new relay) by reversing Steps 1-4.



**Figure 1**



**Figure 2**



**Figure 3**

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